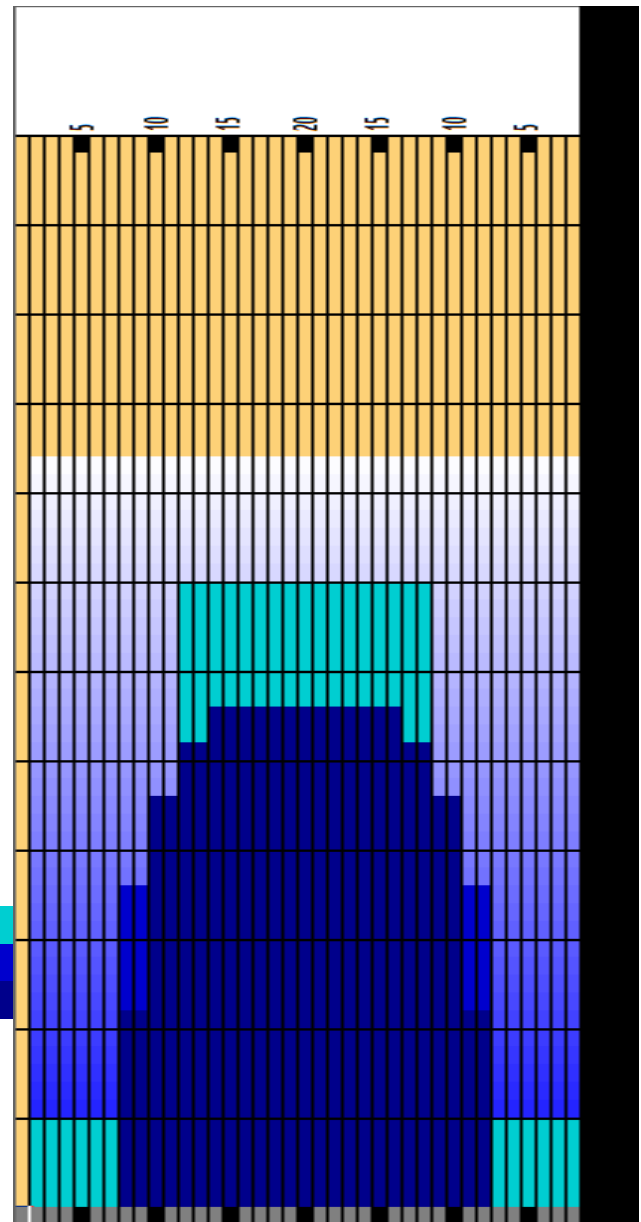


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	40 ul
Forward Oil Total	14 mL	Reverse Oil Total	4.88 mL	Volume Oil Total	18.88 mL
Tank Configuration	Only A	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	5920
2	8L	8R	2	18	50	5.9	11.0	5.1	2000
3	10L	10R	4	22	84	11.0	23.4	12.4	3360
4	12L	12R	4	22	68	23.4	35.8	12.4	2720
5	2L	2R	0	22	0	35.8	42.0	6.2	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	42.0	28.0	-14.0	0
2	14L	14R	1	18	13	28.0	25.5	-2.5	520
3	12L	12R	1	18	17	25.5	23.0	-2.5	680
4	10L	10R	2	18	42	23.0	17.9	-5.1	1680
5	8L	8R	2	14	50	17.9	14.0	-3.9	2000
6	2L	2R	0	10	0	14.0	0.0	-14.0	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5	1.59	1.01	1.01	1.59	5

